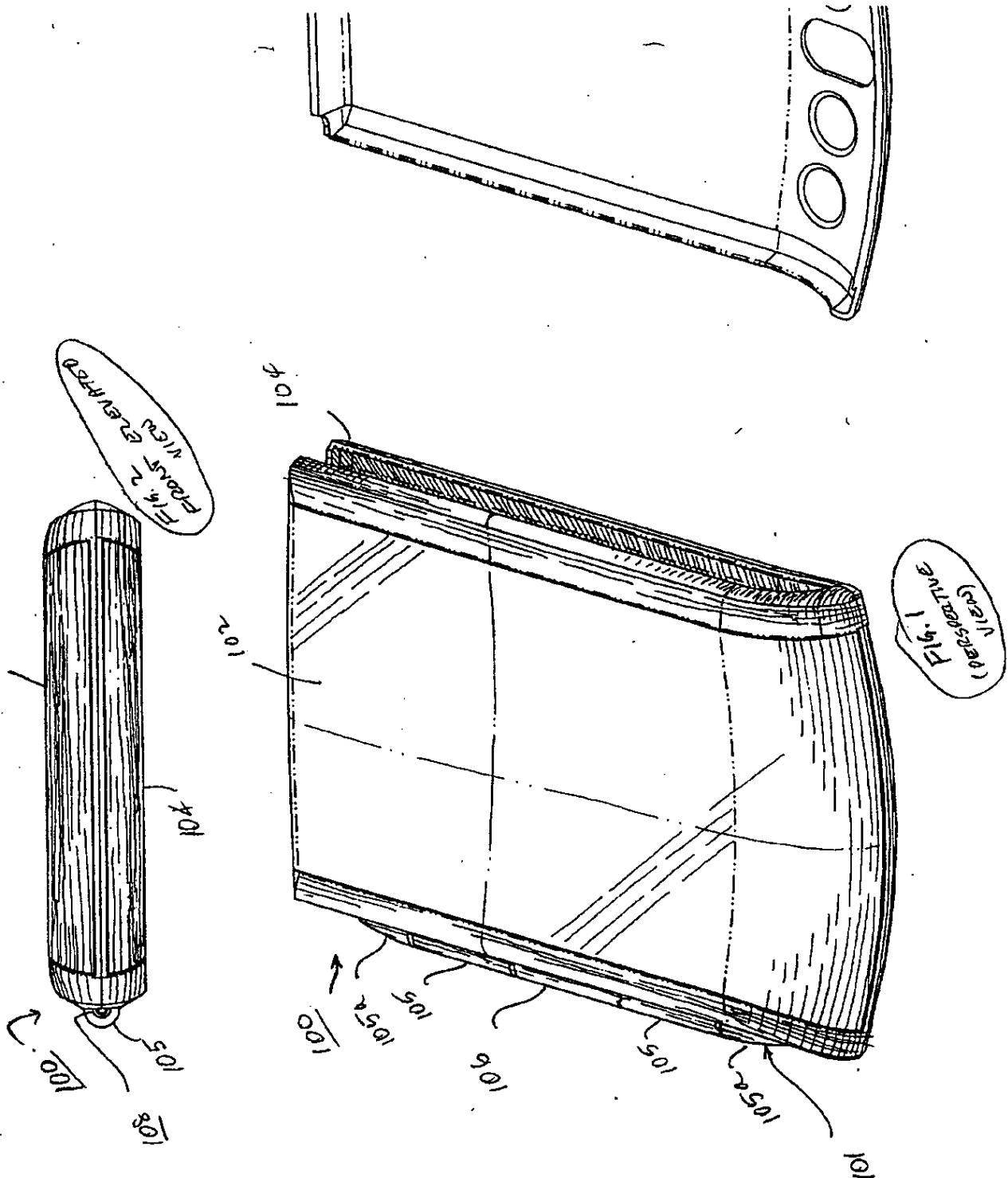
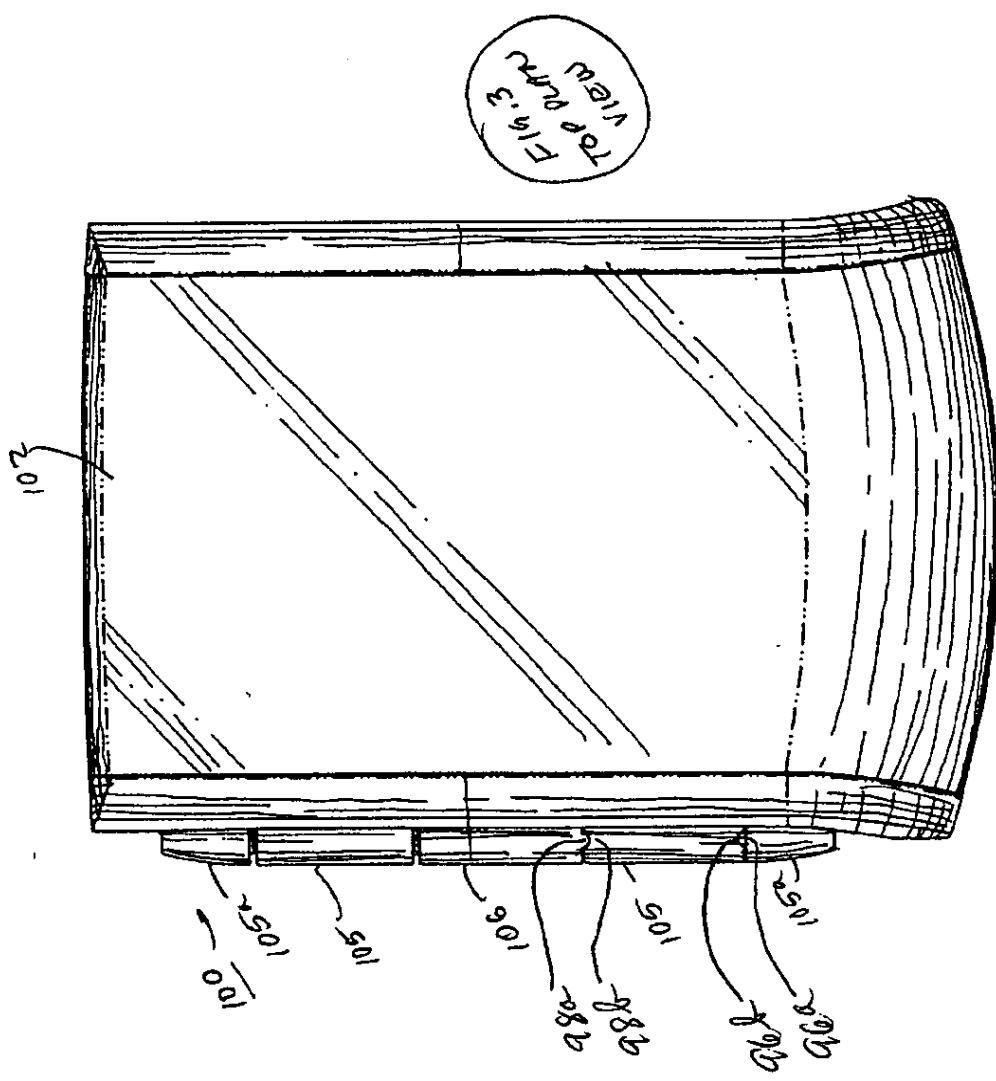
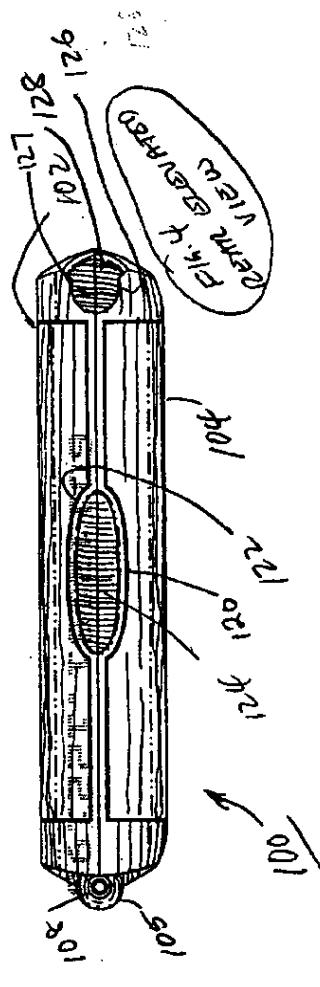
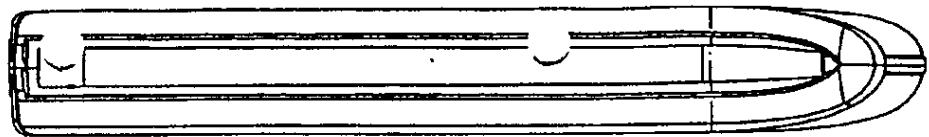
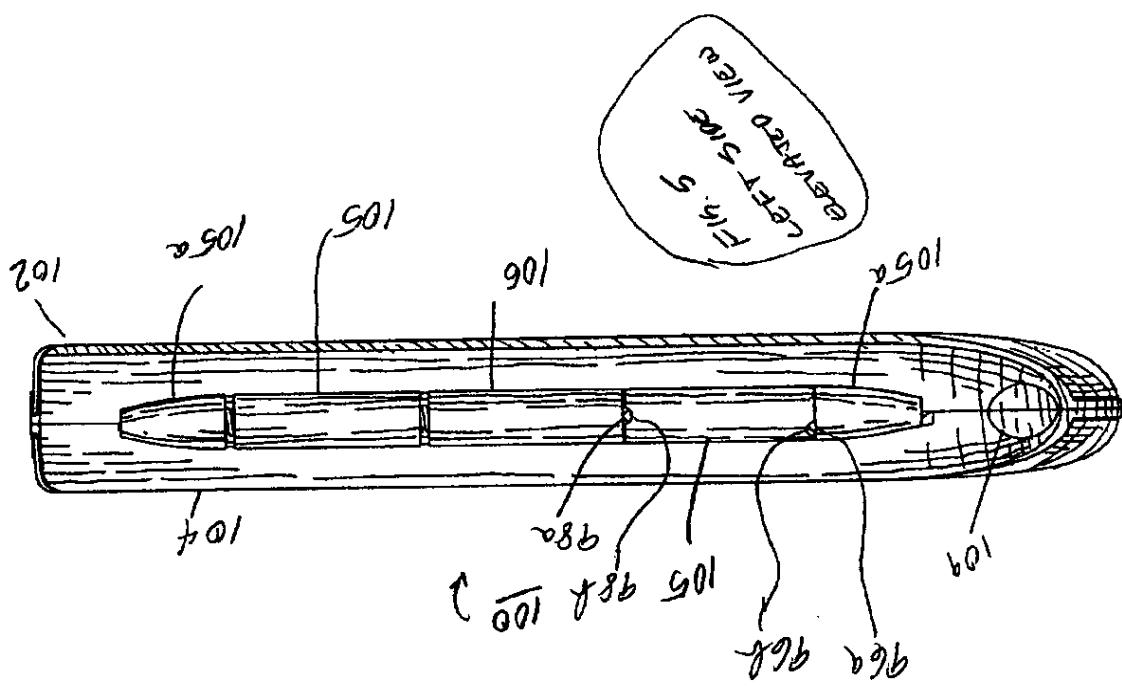
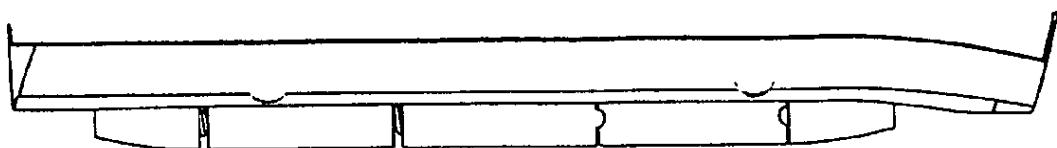


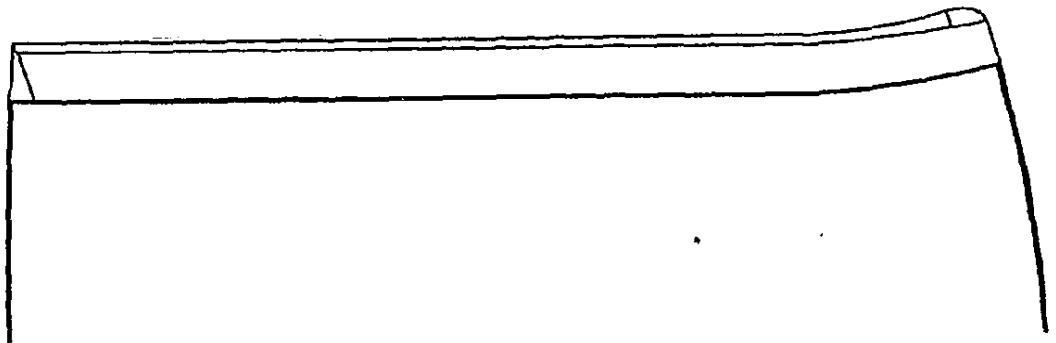
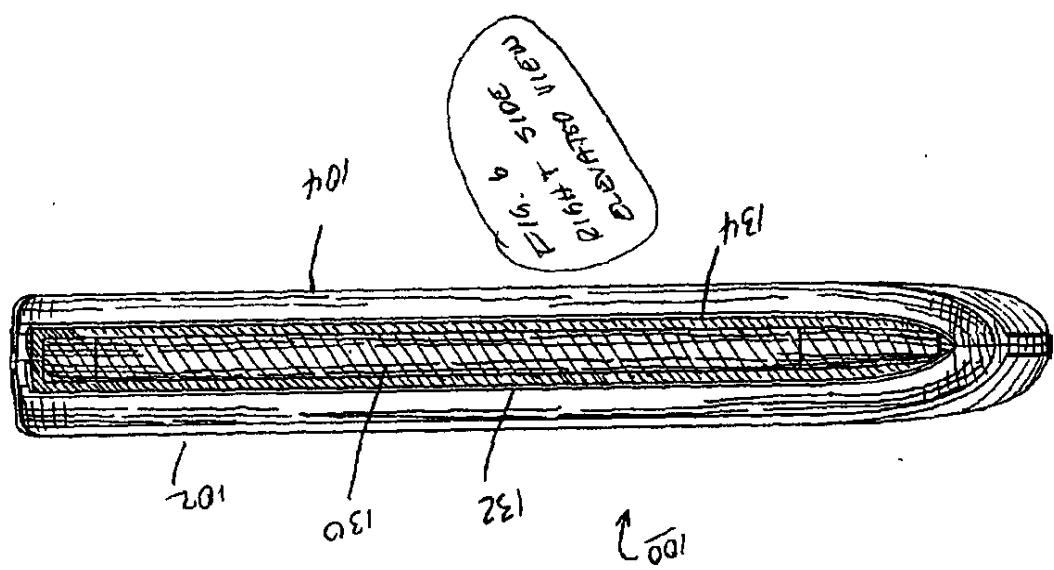
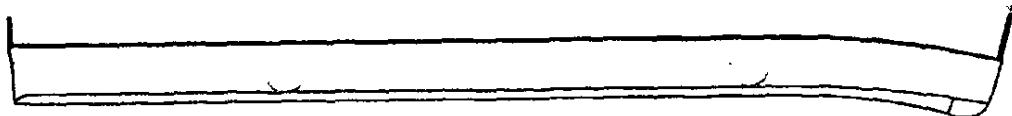
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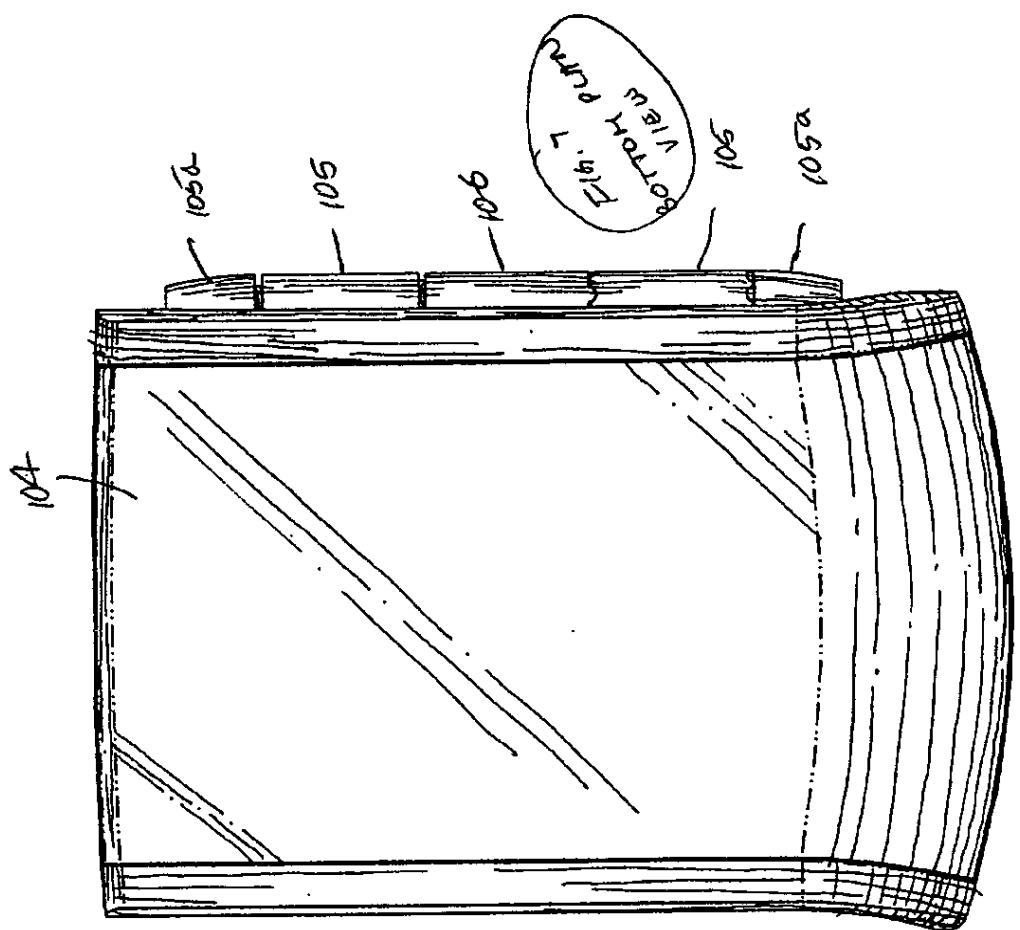




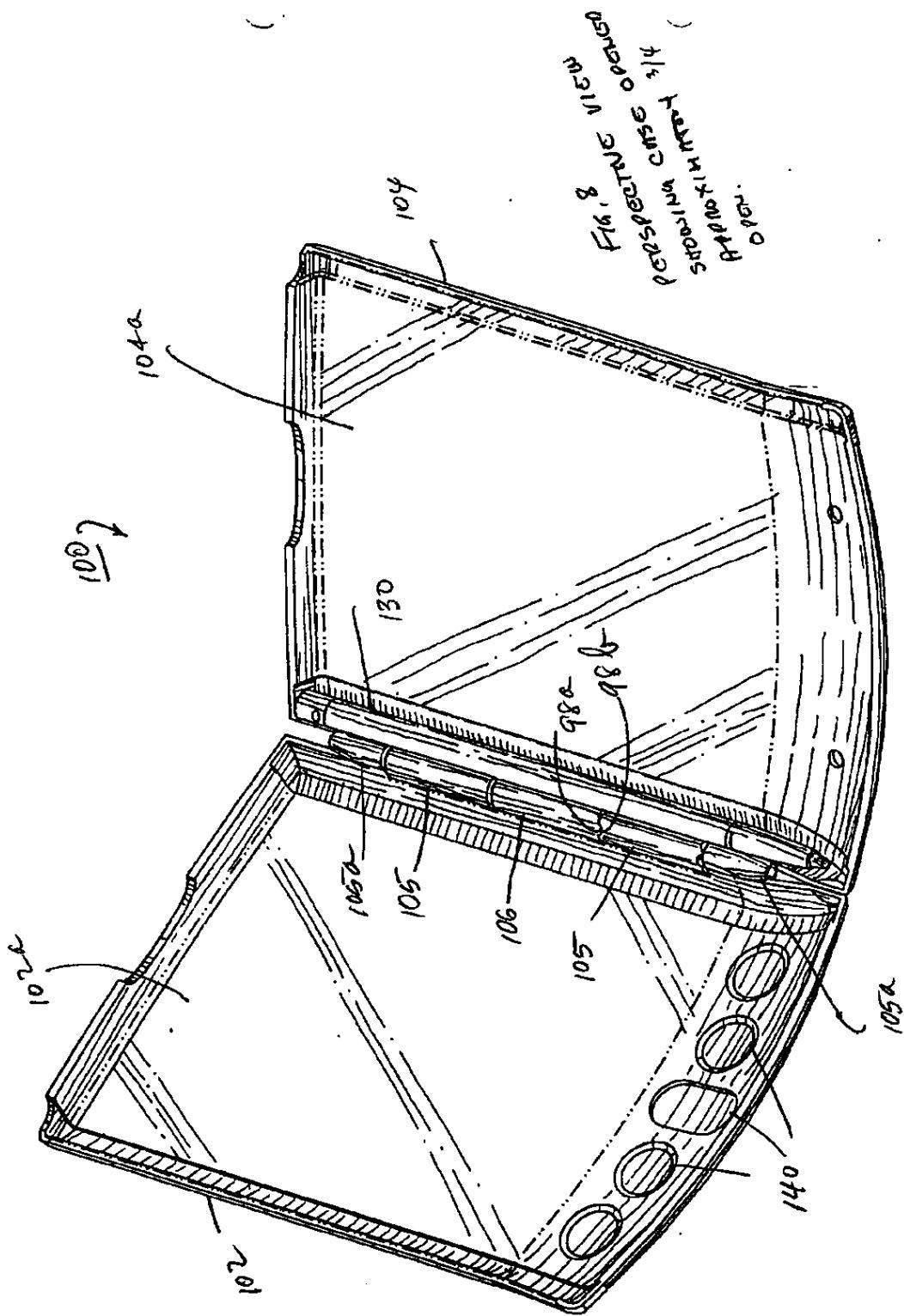


103,334,831 * 4,233,398

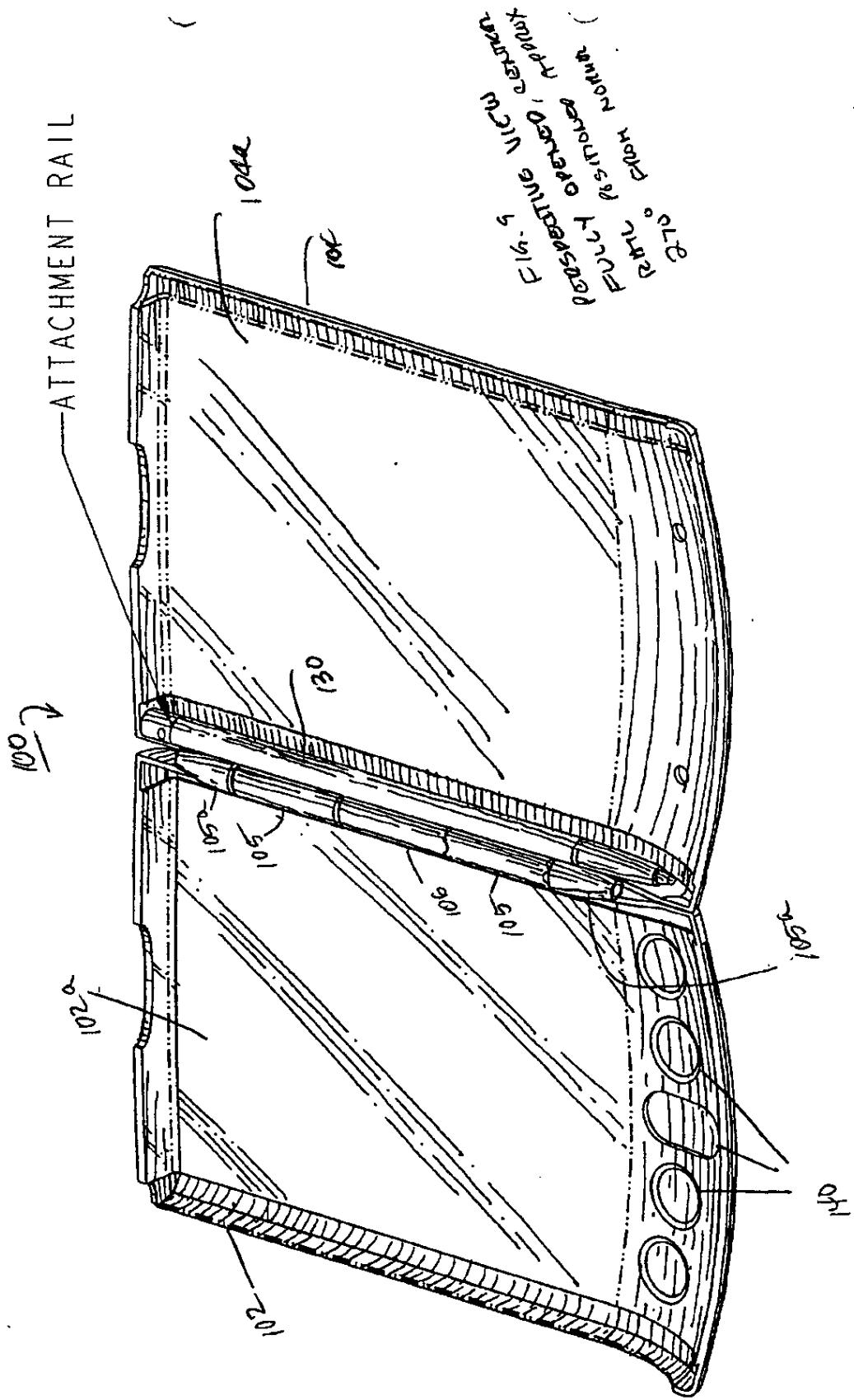


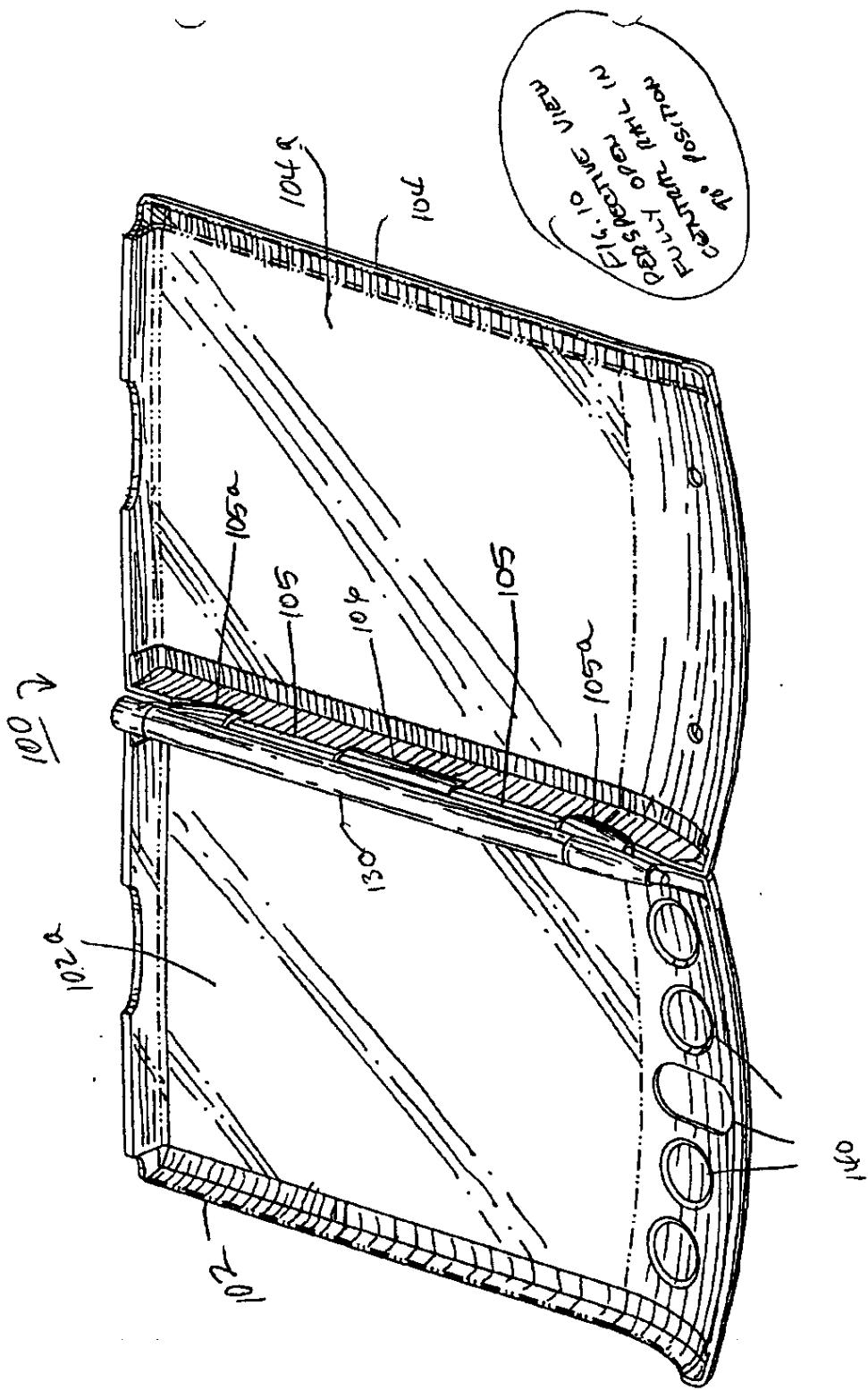


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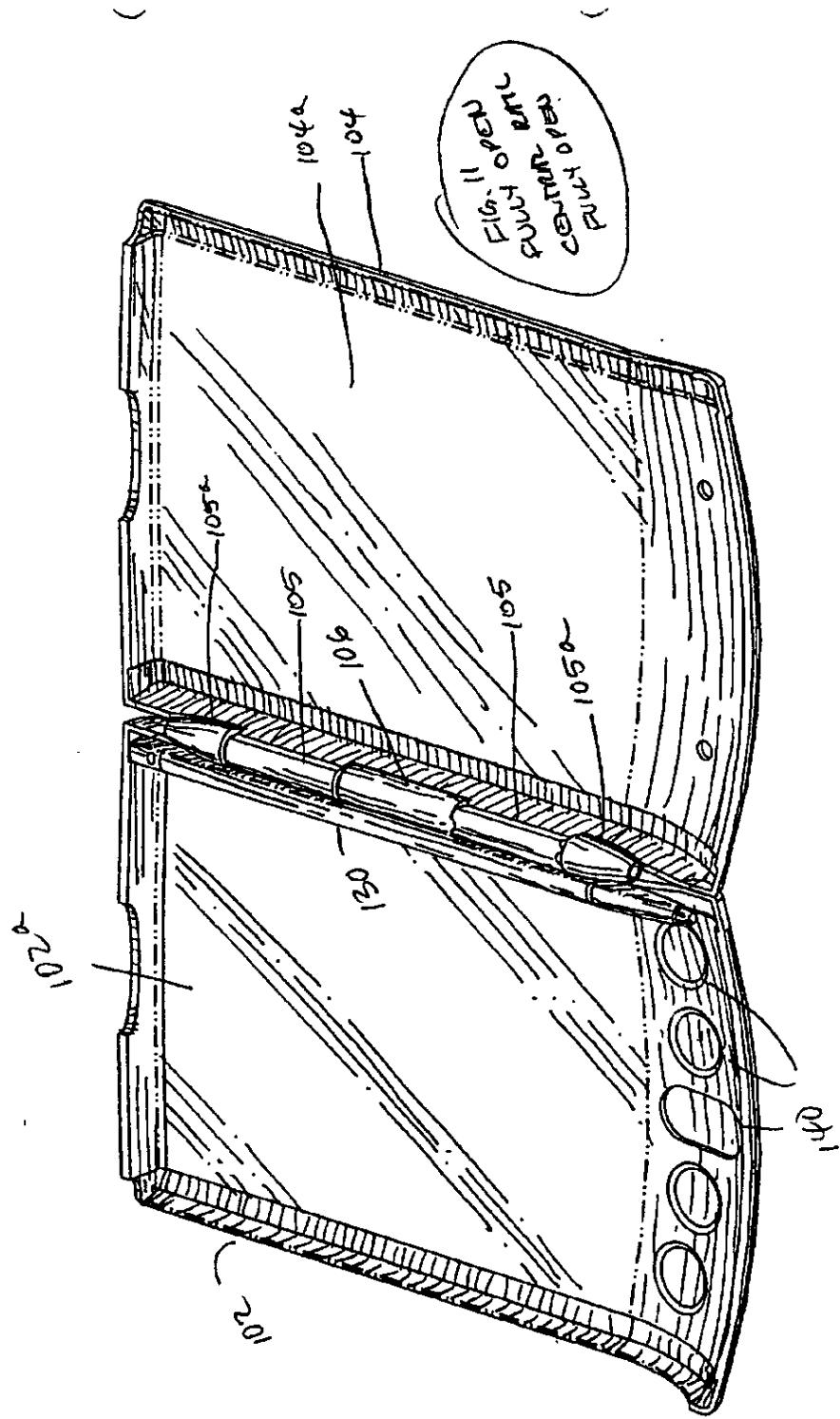
SIMPLFD REP: RAIL.REP





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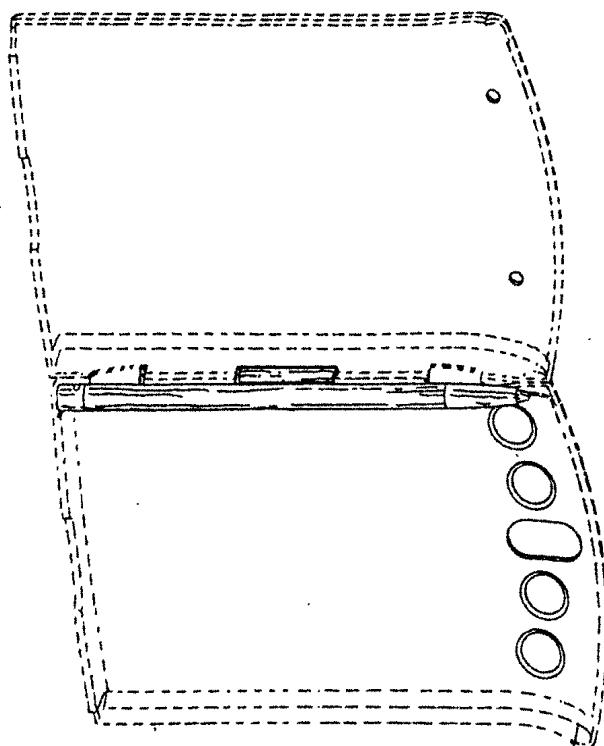
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SIMPLFD REP:RAIL-REP

518170 88P: R411-REP

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TEST



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NOTES UNLESS OTHERWISE SPECIFIED

- 1) ATTACH ALUMINUM SKIN TO TOP WITH ADHESIVE TAPE (NOT SHOWN).
- 2) ATTACH ALUMINUM SKIN TO BOTTOM WITH ADHESIVE TAPE (NOT SHOWN).
- 3) INSERT SPRING INTO HOLE IN CASE BOTTOM HINGE.
- 4) INSERT MOUNTING RAIL INTO CASE BOTTOM.
- 5) ATTACH CASE TOP ASSEMBLY TO CASE BOTTOM.
- 6) INSERT HINGE PIN.

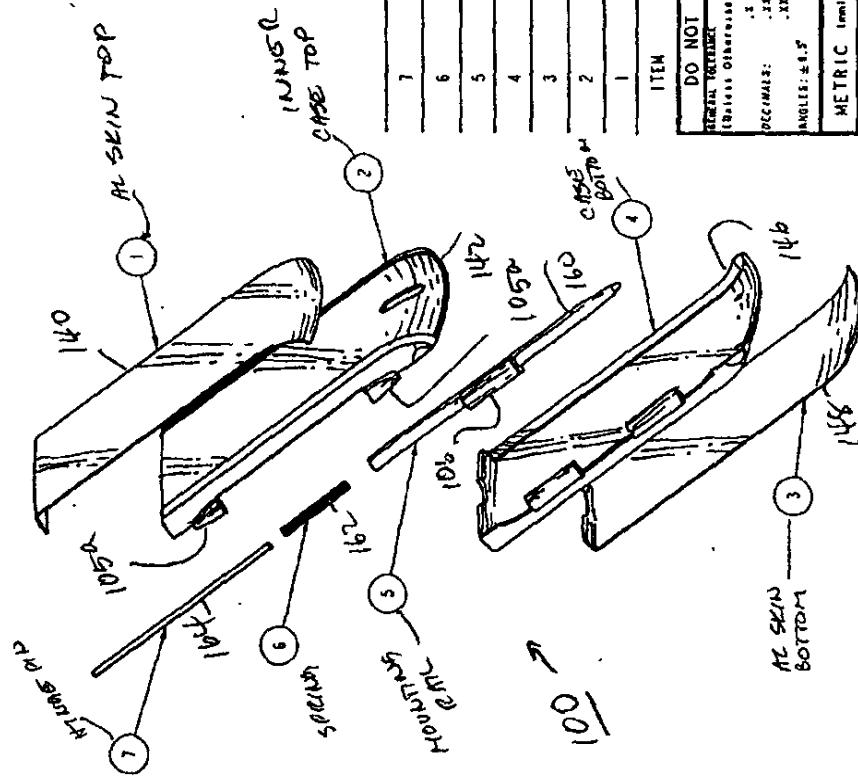


FIG. 19

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
1	1	SHM-001	CASE TOP	ABS
2	1	SHM-004	AL SKIN TOP	ALUMINUM
3	1	SHM-005	AL SKIN BOTTOM	ALUMINUM
4	1	SHM-002	CASE BOTTOM	ABS
5	1	SHM-003	MOUNTING RAIL	ABS
6	1	SHM-006	SPRING	STEEL
7	1	SHM-007	HINGE PIN	STAINLESS STEEL

DO NOT SCALE		ITEM NUMBER		DESCRIPTION		MATERIAL	
ITEM NUMBER	ITEM NUMBER	ITEM NUMBER	ITEM NUMBER	ITEM NUMBER	ITEM NUMBER	ITEM NUMBER	ITEM NUMBER
SHM-001	SHM-002	SHM-003	SHM-004	SHM-005	SHM-006	SHM-007	SHM-000
1	2	3	4	5	6	7	8
140	100	145	142	160	105	162	104

Al Skin
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Case
Bottom

Case
Top

Al Skin
Top

Spring

Mounting
Rail

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Case
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